

Contact: Jodi Tinson

**Saltillo Truck Assembly Plant**

Carretera a Derramadero Km 1.5 , Aqua Nueva-Saltillo , Saltillo, Coahuila, Mexico

**Floor Space:** 212,850 square feet

**Acreage:** 49 acres

**Products:** Ram 1500 Classic (Regular Cab); Ram 2500, 3500, 4500 and 5500 Heavy Duty; and DX Chassis Cab (Mexico market)

**Employment:** 5,148 (4,861 hourly; 287 salaried) on a 3-2-120 operating pattern

**Union Local:** Sindicato Nacional de Trabajadores de la Industria Automotriz Integrada, Similares y Conexos de la República Mexicana (SNTIASCRM); National Union of Integrated Automotive and Allied Industries of Mexico

**Plant History:** Facility was completed and production began in 1995. The Ram Mega Cab was launched in August 2005. The DC Chassis Cab was launched in August 2006. The award-winning 2009 Ram 1500 was launched in 2008, followed by the all-new Ram Heavy Duty in 2009. Production of the new 2011 Chassis Cab began in 2010.

The plant transitioned to a 3-2-120 operating pattern - three crews working two 10 hour shifts over four days for a total of 120 production hours per week - in September 2015.

**World Class Manufacturing Accomplishments**

In December 2012, Saltillo Truck achieved the bronze award level in World Class Manufacturing (WCM). WCM is a methodology that focuses on eliminating waste, increasing productivity, and improving quality and safety in a systematic and organized way. It engages the workforce to provide and implement suggestions on how to improve their jobs and their plants.

*(Updated: January 2019)*

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